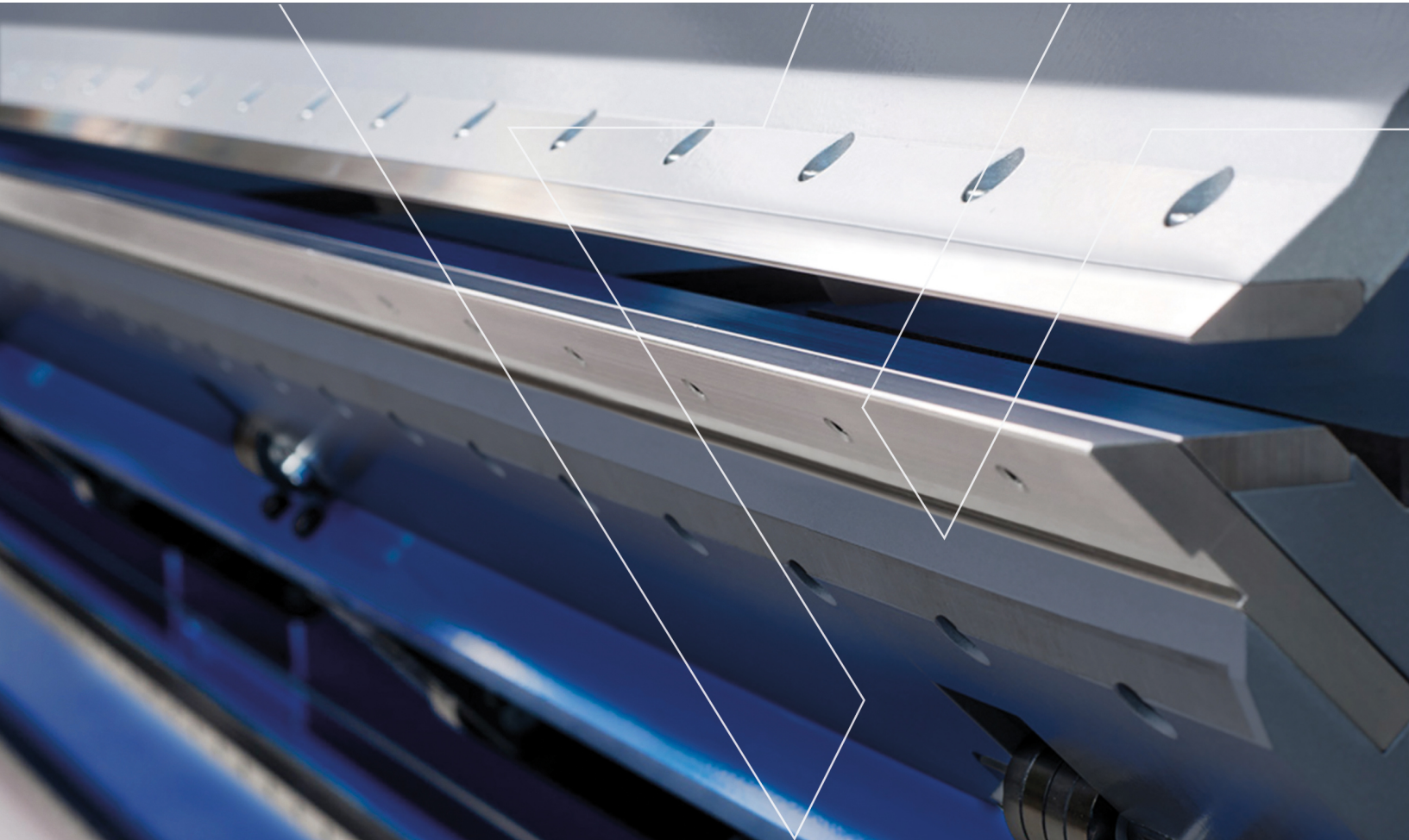
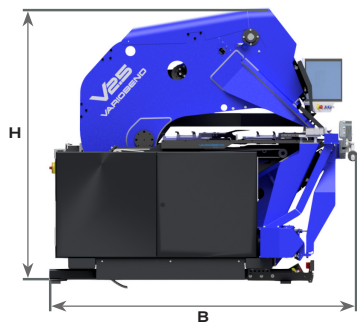
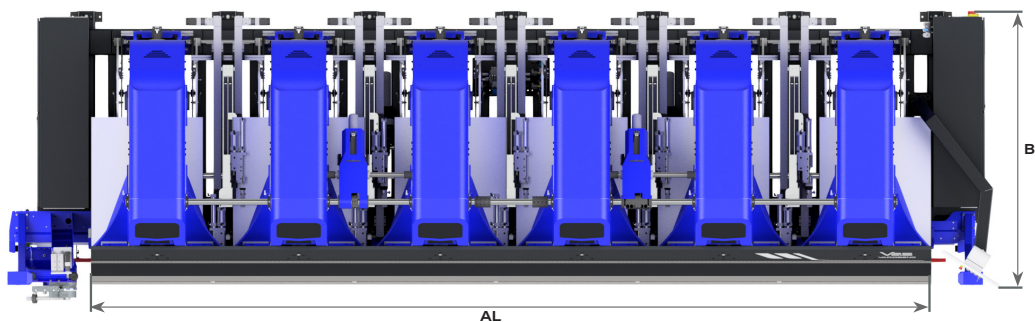
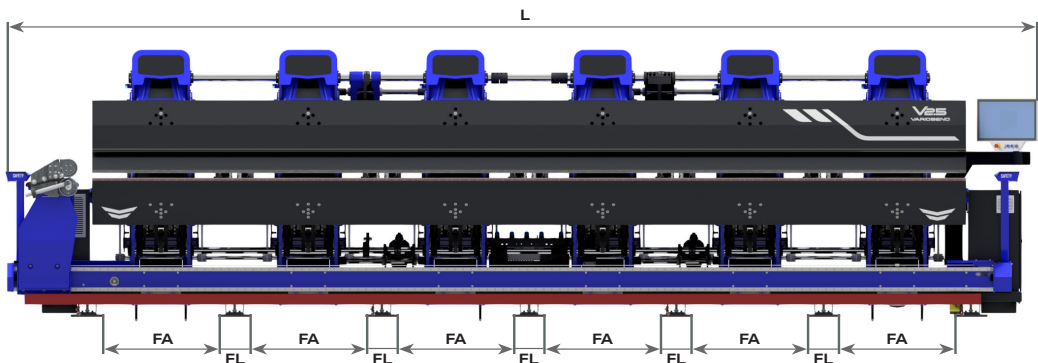




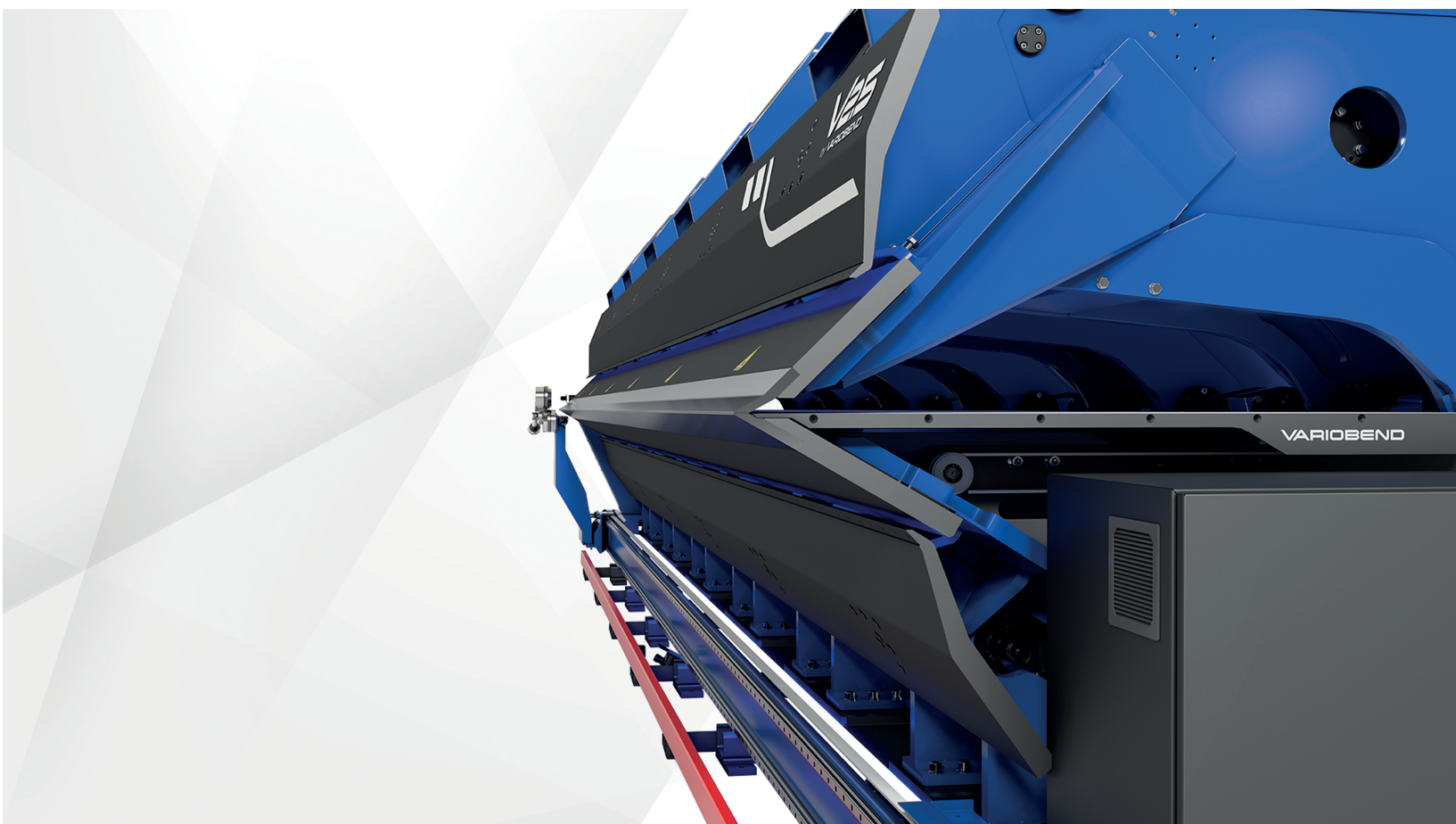
Technische Daten

technical information

Variobend V2.5



Modell model	AL	L	B	H	FA	FL
V2.5-4	4300	5350	2200	2000	845	250
V2.5-6	6500	7540	2200	2000	845	250
V2.5-8	8700	9730	2200	2000	845	250



TECHNISCHE INFORMATION TECHNICAL INFORMATION

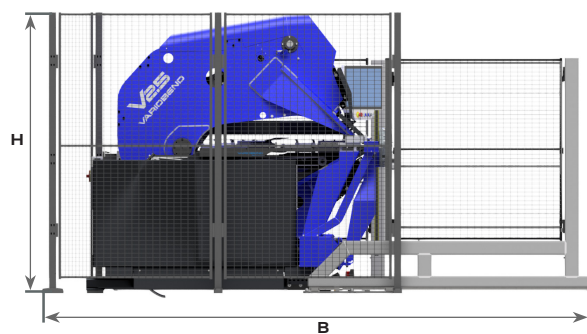
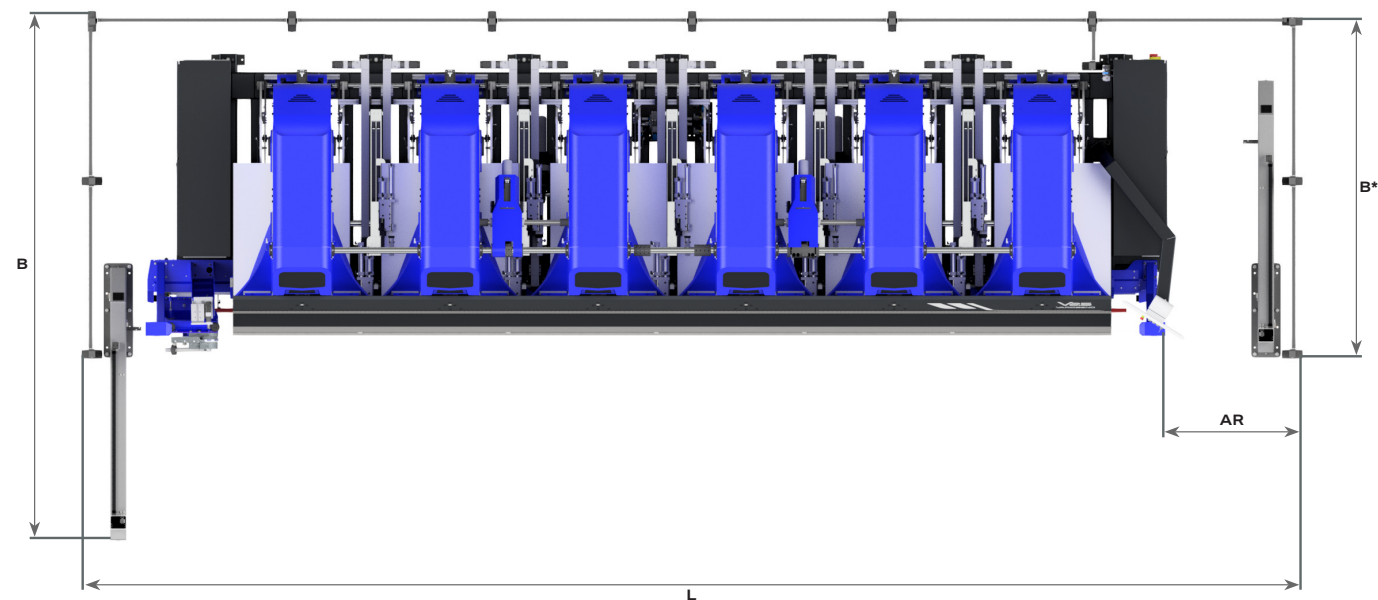
Modell model	Max. Biegeleistung Stahl * max. bending capacity steel *	Max. Biegewinkel ** max. bending angle **	Biegegenauigkeit Bending accuracy	Biegewangenbreite Bending beam width	Tiefenansläge (Standard) **** Backstop (standard) ****
	Bis zu 400 N/mm ² Up to 400 N/mm ²		Je nach Einstellung Depending on setting		
V2.5-4	2,50 mm	150°	+/-2°	12 mm	3
V2.5-6	2,50 mm	150°	+/-2°	12 mm	4
V2.5-8	2,50 mm	150°	+/-2°	12 mm	5

* = max. Biegeleistung je nach Einstellung siehe Performance Diagramm auf Seite 8 | * = max. bending capacity depending on setting see performance chart on page 8

Modell model	Öffnungshöhe Klemmwange opening high clamping beam	Internet internet	Elektrik** electrics**	Umgebungstemperatur ambient temperature	max. Höhenmeter ü. NN max. height meter asl
V2.5-4	180 mm	LAN – RJ45 Port	400V 3PH+N+PE 50-60Hz 18kW 5x6 ² 32A T/TT	5° - 45°	1.500
V2.5-6	180 mm	LAN – RJ45 Port	400V 3PH+N+PE 50-60Hz 18kW 5x6 ² 32A T/TT	5° - 45°	1.500
V2.5-8	180 mm	LAN – RJ45 Port	400V 3PH+N+PE 50-60Hz 18kW 5x6 ² 32A T/TT	5° - 45°	1.500

Modell model	Stellbereich Stoßanschlag backgauge measurement	Stellbereich Greiferanschlag backgauge measurement gripper	Druckluft air pressure	Gewicht kg weight kg	Ständer Anzahl number of stands
V2.5-4	10 mm – 1250 mm	20 mm – 1250 mm	6 bar, 10l/min	15.000 kg	4
V2.5-6	10 mm – 1250 mm	20 mm – 1250 mm	6 bar, 10l/min	19.000 kg	6
V2.5-8	10 mm – 1250 mm	20 mm – 1250 mm	6 bar, 10l/min	23.000 kg	8

Variobend V2.5



ABMESSUNGEN DIMENSIONS

Modell model	L	B	B*	H	AR
V2.5-4	6846	3866	2524	2000	1003
V2.5-6	9036	3866	2524	2000	1003
V2.5-8	11226	3866	2524	2000	1003



LEISTUNGSDIAGRAMM PERFORMANCE DIAGRAMM

VARIOBEND V2.5

Leistungsdiagramm | Performance diagram

VARIOBEND V2.5 | VARIOBEND V2.5

VARIOBEND

